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European Technical Assessment

ETA-16/0003 of 30/06/2020

General Part

Technical Assessment Body issuing the European Technical Assessment

Instytut Techniki Budowlanej

Trade name of the construction product

Product family to which the construction product belongs

Eaves profiles for terraces and balconies

Manufacturer

RENOPLAST Sp. z o.o. ul. Fabryczna 14 34-300 Żywiec Poland

RENOPLAST

Manufacturing plant

RENOPLAST Sp. z o.o. ul. Fabryczna 14 34-300 Żywiec Poland

This European Technical Assessment contains

50 pages including 1 Annex which form an integral part of this Assessment

This European Technical Assessment is issued in accordance with regulation (EU) No 305/2011, on the basis of

European Assessment Document EAD "Eaves profiles for terraces and balconies"

EAD 220008-00-0402

This version replaces

ETA-16/0003 issued on 20/01/2016

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Specific Part

1 Technical description of the product

RENOPLAST eaves profiles are used for finishing edges of terraces and balconies, including loggies. Profiles' shape and holes (if relevant) facilitate removing moisture from underneath the floor.

Profiles are made of 1.2 - 2.4 mm thick aluminium alloy EN AW-6060 according to EN 573-3, with metallurgic state T66 according to EN 515, with conversion coating of mass from 600 to 1200 mb/m² and with a polyester coating of mass not greater than 180 g/m².

The range of products consists of profiles: K10, K10R, K20, K20R, K30, K35, K35B, K40, K100, K100R, K102, K301, K60, SZ10, SZ15, V, SC1, SC2, W10, W10z, W20, W20z, W30, W30R, W30B, W35, W35B, OB, PT and D25 with ancillary materials (corners and connectors), presented in Annex A. Profiles can have perforation in the underfloor part.

2 Specification of the intended use in accordance with the applicable European Assessment Document (EAD)

RENOPLAST eaves profiles are intended to be used on balconies and terraces, including loggies, covered with stone, concrete or ceramic tiles, in waterproofing systems made from sealing mortar, bitumen mortar, PVC, EPDM or resin. The balconies and terraces shall have a slope of 1.5 to 2%, formed directly on the structural slab.

The provisions made in this European Technical Assessment are based on an assumed working life of the RENOPLAST eaves profiles of 25 years. The indications given on the working life cannot be interpreted as a guarantee given by the producer or the Technical Assessment Body, but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.

3 Performance of the product and references to the methods used for its assessment

3.1 Performance of the product

3.1.1 Safety in case of fire (BWR 2)

Essential characteristic	Performance
Reaction to fire	Class A2-s1,d0

3.1.2 Safety and accessibility in use (BWR 4)

3.1.2.1 Geometry

RENOPLAST eaves profiles are made of 1.2 - 2.4 mm thick aluminium alloy. Nominal values (in millimetres) of length and width of profiles, connectors and corners are presented in Annex A.

3.1.2.2 Corrosion resistance. Polyester coating characteristics

Coating thickness	≥ 60 µm
Adhesion	0
Indentation	≥ 80
Acetic acid salt spray resistance, testing time: 1000 hours	No blistering in excess of 2 (S2) according to ISO 4628-2. An infiltration of maximum 16 mm ² is allowed over a scratch length of 100 mm but the length of any single infiltration shall not exceed 4 mm
Resistance to humid atmospheres containing sulphur dioxide (0,2 I SO ₂ - 24 cycles)	No infiltration exceeding 1 mm on both sides of the scratch, and no change in colour or blisters in excess of 2 (S2) according to ISO 4628-2
note: the coating has a QUALICOAT mark corresponding to the abovementioned performance	

3.2 Methods used for the assessment

The assessment of the products has been made in accordance with the EAD 220008-00-0402 "Eaves profiles for terraces and balconies".

4 Assessment and verification of constancy of performance (AVCP) system applied, with reference to its legal base

According to Decision 98/436/EC of the European Commission, as amended by Decision 2001/596/EC of the European Commission, the system 3 of assessment and verification of constancy of performance applies (see Annex V to Regulation (EU) No 305/2011).

Technical details necessary for the implementation of the AVCP system, as provided in the applicable European Assessment Document (EAD)

Technical details necessary for the implementation of the AVCP system are laid down in the control plan deposited in Instytut Techniki Budowlanej.

For type testing the results of the tests performed as part of the assessment for the European Technical Assessment shall be used unless there are changes in the production line or plant. In such cases the necessary type testing has to be agreed between Instytut Techniki Budowlanej and the notified body.

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